

Parker Hannifin O-Ring Division 2360 Palumbo Drive Lexington, KY 40509

Jun 8, 2010

Dear Values Customer,

The Parker O-Ring Division is continually making improvements in our process to service our customers. In doing so, we have developed a new compound, SM355-75, to replace the now obsolete compound SO355-75. The new compound, SM355-75, is based on a modified SO355-75 and meets the AMS 7267 military specification. A laboratory report with SM355-75 results compared to the AMS 7267 requirements is attached. The goal is to provide you with the same high quality parts as you have been receiving and the move to compound SM355-75 will achieve this goal.

For further information, please contact your Parker Hannifin Customer Service Representative.

We appreciate your time and consideration in this matter and thank you for your continued us of our products.

Sincerely,

Linda Ziegler

Divisional Technology Manager

L- 7/C

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Recommendations on application design and material selection are based on available technical data and are offered as suggestions only. Each user should make their own tests to determine the suitability for their own particular use.

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Date: 6/8/2010
Compound: SM355-75
Batch: 0031003092
Part Size: T0606075/2-214
Specification: AMS7267G

Customer:

Test Lab Location: Lexington

LTR: 71807 Page: 1 of 1

## LABORATORY TEST REPORT

Original Physical Properties Hardness, Shore A, pts. Tensile Strength, psi Ultimate Elongation, % Specific Gravity, +/- 0.05	Test <u>Method</u> ASTM D2240 ASTM D1414 ASTM D1414 ASTM D297	Spec <u>Limits</u> 75±5 650 125 1.34	<b>Test Results</b> 75 791 189 1.34
Compression Set 22 hrs. @ 225°C Percent of Original Deflection, max 0.066 to 0.110 inch Over 0.110 inch	ASTM D395 Method B	70 60	32
Dry Heat Resistance (70 hrs. @ 250°C) Hardness Change, pts. Tensile Change, % Elongation Change, %	ASTM D573	-5 to +10 -30 -45	+4 -30 -35
Fluid Immersion IRM 901 Oil, (70 hrs. @ 175°C) Hardness Change, Shore A pts. Tensile Strength Change, % Ultimate Elongation Change, % Volume Change, %	ASTM D471	-10 to +5 -30 -30 0 to +15	-4 -20 -21 +8
Corrosion	ASTM D1414	NIL	NIL
Low Temperature TR-10, °C, max	ASTM D1329	-42	-43
Compression Deflection ARDL 20% Deflection @ 20 to 30 C At 250 C	ASTM D575	200 150	331 237
Polymer Reversion ARDL Original Hardness change, max	AMS7267G Para 4.5.2	75±5 -10	77 -1

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Tested By: Royce Bugg Lab Tech I

Approved By:
Linda Ziegler, Division Technical Director